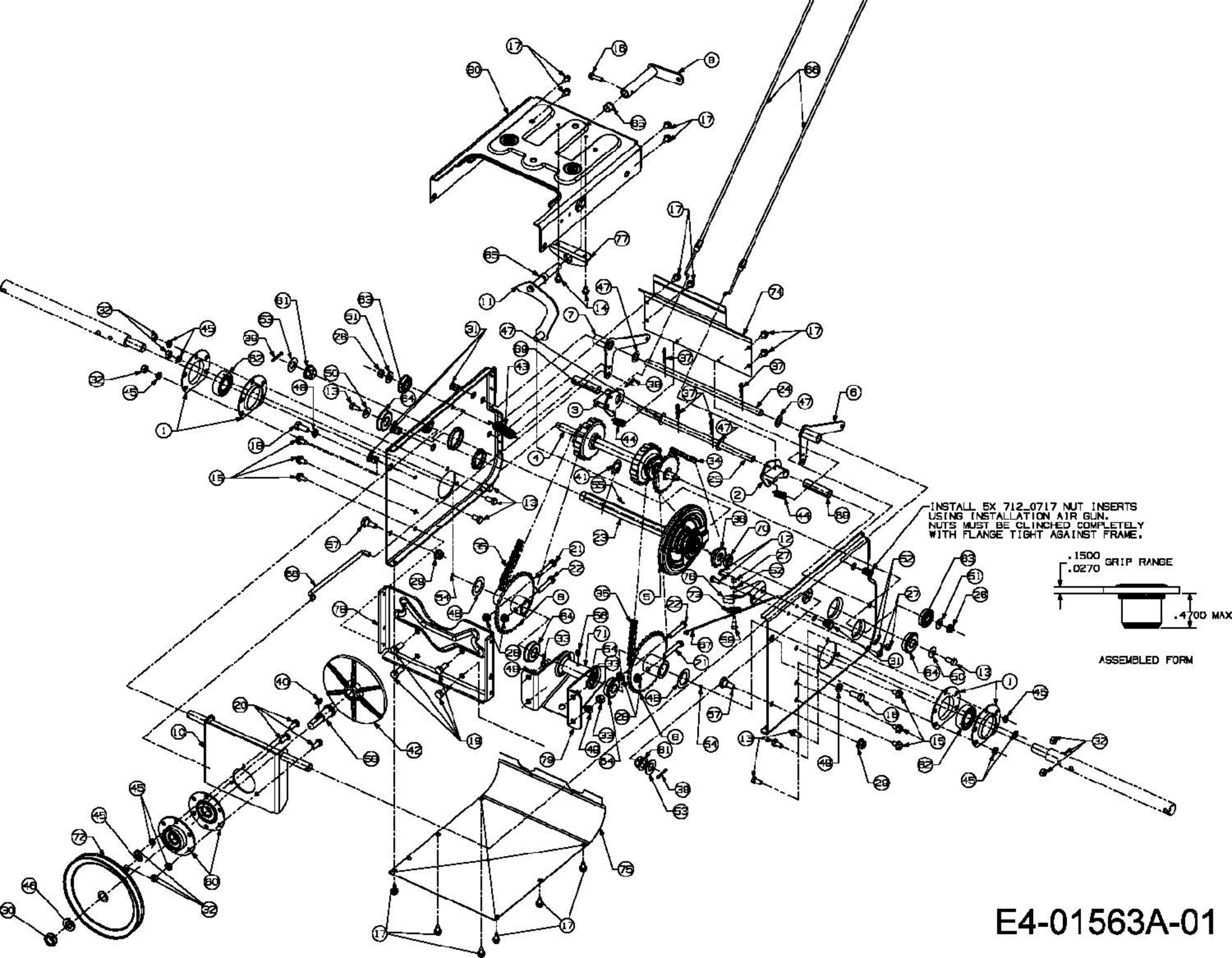




INSTALL 5X 712_0717 NUT INSERTS
USING INSTALLATION AIR GUN.
NUTS MUST BE CLINCHED COMPLETELY
WITH FLANGE TIGHT AGAINST FRAME.



ASSEMBLED FORM

E4-01563A-01